



Environment, Health & Safety Policy

Cargill's policy is to conduct all business activities in a manner that protects the environment and the health and safety of our employees, contractors, customers and communities.

Environment. Cargill will comply with all applicable environmental requirements, prevent pollution, and continually improve performance on criteria relevant to its business and operations.

Health and Safety. Cargill will comply with all applicable occupational health and safety, process safety, and product safety requirements, continually improve performance on criteria relevant to its businesses and operations, and insist that all work, however urgent, be done safely.


David W. MacLennan
President and Chief Executive Officer


Al Johnson
Vice President, Environment, Health and Safety

Food Safety Policy

Cargill is committed to providing safe food and animal feed products and services. We will use only those product development, procurement, supply chain, transportation, storage, production, manufacturing, and distribution systems and suppliers that ensure the safety and regulatory compliance of our products. We will communicate relevant food safety matters both internally and externally. We will adhere to the food safety requirements we have mutually agreed to with our customers. Every Cargill Business Unit Function and employee has a responsibility to ensure the production of safe products that comply with the applicable laws, regulations and Corporate Food Safety, Quality & Regulatory requirements. Cargill management will provide the resources and support necessary to enable our employees to fulfill this responsibility and continually improve our programs and processes.


David W. MacLennan
President and Chief Executive Officer


Mike Rodach
Vice President
Corporate Food Safety, Quality & Regulatory

Quality Policy

GrainFlow has a strong commitment to the quality of grain received, stored and out-turned under its custody. GrainFlow will make best efforts to ensure that the Quality of grain meets regulatory standards and meets all customer requirements.

GrainFlow will:

- Use appropriate & accurate sampling and testing methods on receipt and outturn;
- Ensure that the growers delivering the grain are aware of their obligations;
- Use best practice systems for the care of grain in our custody;
- Work using uniform, accurate and repeatable policies and procedures;
- Operate a systematic and continually improving approach to Quality Management.
- Ensure compliance with legislation, contractual requirements and current industry standards;
- Ensure that grain quality is a key element of all operational activities;
- Strive to meet contractual requirements & exceed customer expectations;
- Audit our performance within the structure of an effective Quality Management System;

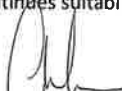
We will ensure that our employees understand this policy and provide a safe and healthy product which meets all customer requirements.

Every GrainFlow employee has accountability to join the team effort to achieve the aims of this policy, and assist in continual improvement of Quality Performance.

This Policy will be reviewed at least annually to ensure continuous suitability to our business aims



Penne Kehl
Managing Director, GOSC Australia



Chris Liston
Grain Operations Manager



Richard Shields
Grain EHS Manager



Cain McGregor
Grain Technical Services Coordinator



Andrew Witney
Commercial Manager, GrainFlow

Regional Operations Manager